



Waukesha L7044GSI / Ariel KBK4 Gas Compression For Sale

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Driver	Waukesha L7044GSI (Series 5) – 1900BHP
Compressor	Ariel KBK4
Cylinders	(2) 13.625K:21, (1) 10.5K:21, (1) 6.75K:21
Stages	3
Cooler	AXH 168EF
Panel	Murphy Centurion Plus
Location	On Shore
Minimum Ambient Air Temperature	50°F
Maximum Ambient Air Temperature	105°F
Design Elevation above MSL	0-100m
Suction Pression	30 – 80 PSIG
Suction Temperature	80°F**
Discharge Pressure	1200 - 1400 PSIG
Flow rate Per Unit	8 - 10 MMSCFD

^{*}Normal Operating Temperature = 80 (°F).

This is a brand-new surplus compressor package with NO operational hours, that is ready for immediate Ex-Works Delivery. The unit was packaged in 2019 by SNC Lavalin based out of Houston, Texas and has been very well maintained and preserved during its idle life.

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The unit can operate on higher suction temperature, various ambient temperatures, and elevations. Performances can be provided for these specific cases.

Case	Description	Avail. BHP	Calc BHP	% Max BHP	RPM	Stgs	Req, MMSCFD	Fin-Calc, MMSCFD	Ps, Psig	Pd, Psig	Ts, °F
1	Ps=30, Pd=1300	1805	1277	70.77	1200	3	10.0	5.82	30.0	1300	80.0
2	Ps=40, Pd=1300	1805	1502	83.23	1200	3	10.0	7.34	40.0	1300	80.0
3	DESIGN CASE	1805	1721	95.37	1200	3	10.0	8.89	50.0	1300	80.0
4	Ps=60, Pd=1300	1805	1805	100.00	1200	3	10.0	9.82	60.0	1300	80.0
5	Ps=70, Pd=1300	1805	1805	100.00	1200	3	10.0	10.2 6	70.0	1300	80.0
6	Ps=80, Pd=1300	1805	1805	100.00	1200	3	10.0	10.6 9	80.0	1300	80.0
7	Ps=30, Pd=1400	1805	1294	71.70	1200	3	10.0	5.77	300	1400	80.0
8	Ps=40, Pd=1400	1805	1526	84.54	1200	3	10.0	7.29	40.0	1400	80.0
9	Ps=50, Pd=1400	1805	1752	97.09	1200	3	10.0	8.85	50.0	1400	80.0
10	Ps=60, Pd=1400	1805	1805	100.00	1200	3	10.0	9.59	60.0	1400	80.0
11	Ps=70, Pd=1400	1805	1805	100.00	1200	3	10.0	10.0 0	70.0	1400	80.0
12	Ps=80, Pd=1400	1805	1805	100.00	1200	3	10.0	10.4 1	80.0	1400.	80.0

PERFORMANCE GAURANTEE:

- Guaranteed is a single design point as calculated by the current version of the OEM (Ariel) performance program. All other performance is expected and is not guaranteed.
- The rated capacity and power are guaranteed to a tolerance of +/- 3% for specific gravity ranges between 0.50 and 0.80.
 - 1. Specific gravity between 0.50 and 0.80 (14.48 to 23.17 molecular weight)
 - 2. Suction pressure greater than 10 psig (0.7 barg)
 - 3. Discharge pressure less than 2500 psig (172 barg)
 - 4. Compression ratio greater than 1.8
 - 5. Compression ratio less than 4.0, else suction VE > 50%)
- Rated capacity and power can be guaranteed to a tolerance of ± 6% for conditions outside those listed above.
- NOTE: Performance predictions are not guaranteed for unloading configurations including single acting or non-acting cylinder, deactivated stage, or blow thru operation.

COMPRESSOR PACKAGE BASICS:

- All Scrubbers are designed/sized based on API 11P Class A fluid.
- Process vessels and bottles are designed in accordance with ASME Section VIII, Div. 1.
- Pulsation bottles are designed in accordance with API 618 5th Edition Design Approach 2 guidelines.
- Piping designed to ASME B31.3 codes and standards.
- Flanges designed to ASME B16.5 codes and standards.
- Murphy Centurion Plus control system housed in a enclosure built to NEMA 3 specifications.
 - o NEC: suitable for class 1 division 2 groups B, C, & D, T3 Hazardous area.
 - o NEC: suitable for class 1 zone 2 groups IIa & IIb, t3 hazardous area.









